



INSTALLATION INSTRUCTIONS FOR THE STEALTH CONTROLLER - VE COMMODORE

- 1- Car must be off with the key out of ignition for at **least** 5 minutes before attempting installation
- 2- Ensure the car is in park for auto or neutral for manual, then push the driver's seat all the way back - to give yourself room to work
- 3- With a phillips screw driver, remove the **left** screw **pictured** below



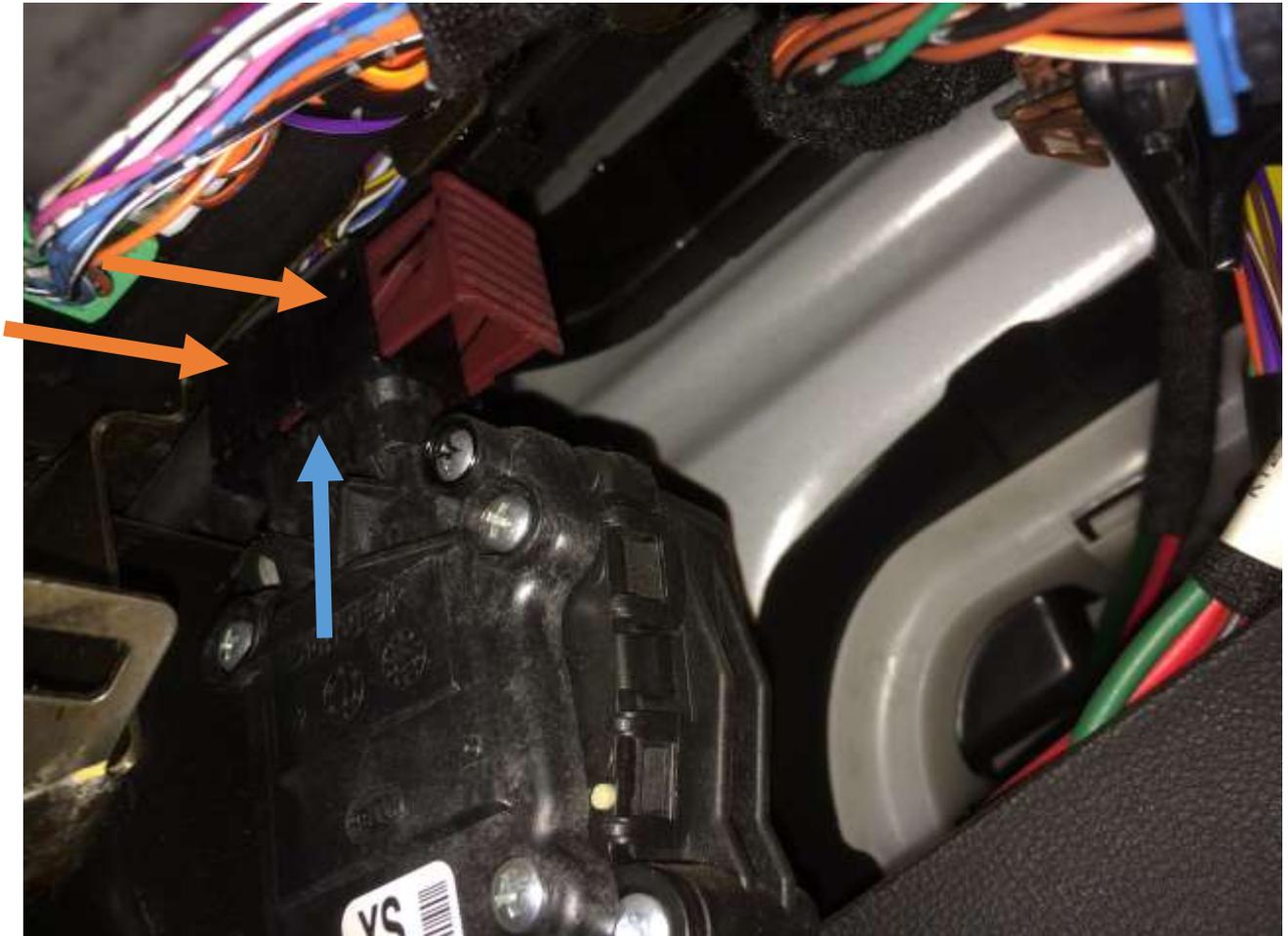
- 4- Some later model VE commodores have 2 more **screws** holding this kick panel or a **foot well globe**. The locations of the screws are **circled** below, remove these if your car has them – ignore this step if it does not. The same process applies for the **foot well globe**, which is removable by hand when the panel is off.



- 5- Remove the kick panel pictured above by pulling down where the clips are, the **clips** are pictured below, requiring a bit of force to remove. Ensure all clips are put back in place before reinstalling, some may be stuck under the dash where the clips were originally sitting.



- 6- At the top of the accelerator, you should see the accelerator plug. Pull back the purple clip before attempting to remove it. Some models have a metal frame obstructing the removal of the plug. To overcome this, use one/two fingers to push as indicated by the **arrow** while using your other hand to pull the plug **up** and off. The flex in the pedal and plug will allow you to clear any obstructions.



- 7- Using the supplied harness, plug the male to female end for both the accelerator side and the loom side. **THE IMAGE BELOW IS FOR ILLUSTRATIVE PURPOSES ONLY, you do not need to remove the accelerator pedal to install the controller.**



- 8- Using the zip ties provided, ensure the cables do not obstruct your pedals. Reinstall kick panel and mount the module box in the location shown below with the double sided tape supplied. Plug the loom into the module.



9- Place the controller interface in your desired location

10- Calibrating the controller takes less than a minute **but** it is imperative that all cables are plugged and free from obstruction before proceeding.

How to use the controller

Please refer to part 2 of the installation instructions. Please note that these controllers are strictly meant for OFF ROAD USE ONLY.